Wednesday, 11/22/2006 1:39:12 PM Kim Johnston User: **Process Sheet** : BUSHING **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 29645 **Estimate Number** : 10897 : NIA : D2618 **Part Number** P.O. Number S.O. No. : NA : D2618 REV B1 : 11/22/2006 **Drawing Number** This Issue : N/A Prsht Rev. **Project Number** : NA Type : MACHINED PARTS **Drawing Revision** : B1 First Issue : 28248 : N/A Material **Previous Run** Each **Due Date** : 12/15/2006 200 Um: Qty: Written By Checked & Approved By 05-11-22 JLM : Est Rev:F( Comment Re-format **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: MDELRINR0500 Delrin Round Bar .50" Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) M 15637 18 Batch: 100724 38' HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr 201 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 261 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
				:							

Part No: _	 PAR #:	Fault Category:	 NCR: Yes No	DQA:	Date: <u>26/19/</u>	2,
			QA: N/C C	losed:	Date:	

NCR:	-	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification	Approval	Annessal	
DATE	STEP	Section A	Initial Chief Eng	Initial Action Description Sign &		Section C Chief E		Approval QC Inspector	
·-·		·							
						·			

NOTE: Date & initial all entries

Date:

Wednesday, 11/22/2006 1:39:12 PM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29645

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
						·				
Part No	:	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	A:	Date:				

QA: N/C Closed: \_\_\_\_ Date: \_\_\_

	WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B	Varification	Approval	<b></b>		
STEP	Section A	Initial Chief Eng	Initial Action Description Sign &		Chief Eng	Approval QC Inspecto		
			·					
			·					
	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial	STEP Description of NC Section A Corrective Action Section B Initial Action Description Chief Eng Chief Eng Date	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Corrective Action Section B Verification Section Chief Eng Chie		

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29645
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

	X	First Article	Prototype
D		Actual	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3.104				
Ø0.500	+0.000/-0.010	.500				
Ø0.313	+0.020/-0.000	-3.5				
					· · · · · · · · · · · · · · · · · · ·	
						-
				<del></del>		
					-	

Measured by:	Audited by:	Con	Prototype Approval:	N/A
Date: 66.11.29	Date:	00/11/79	Date:	N/A

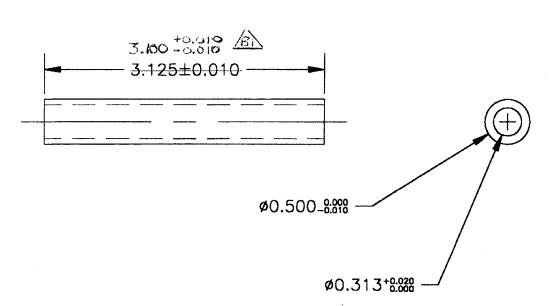
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM ,	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	





DESIGN DRAWN BY		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHEC	(ĘD	APPROVED	DRAWING NO.	REV. B
BU	7	BW	D2618 SHEET	1 OF 1
DATE			MLE	SCALE
96:1	0:30		BUSHING	1:1
В	. 1	97.05.09	3.125 WAS 1.625, .313 WAS .375	
।	QH	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED 91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 29645